

PLEASE READ BEFORE STARTING INSTALLATION

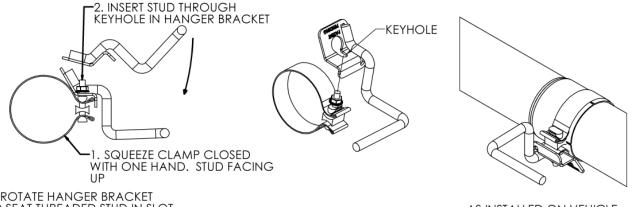
MBRP Inc. has made every effort to ensure that all components of this system are of superior quality and properly packaged. It is the installer's responsibility to ensure that all components are present and fit together as shown. Please also ensure that all components are undamaged before removal of the factory exhaust. Finally, check that this system properly matches the make and model of the vehicle and will not interfere with previous or planned modifications.

Removal of stock system:

- 1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers and rubber insulators.
- 2. Loosen the flange nuts located behind the "Y" pipe.
- 3. Loosen the clamp located in front of the muffler.
- 4. Remove the hangers from the rubber insulators and remove the exhaust from the vehicle. If a hoist or hydraulic lift is not being used the tail pipe may need to be cut to clear the rear axle.

Installation of MBRP Performance Exhaust:

1. Install the **Hang Tight™ Hanger** onto a **3.0″ Band Clamp** using the procedure shown below. (Hang Tight™ Hanger not exactly as shown).

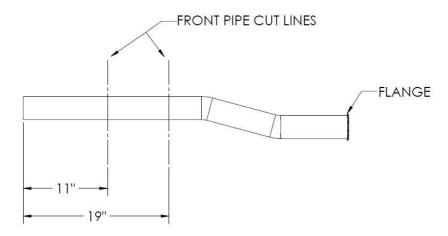


3. ROTATE HANGER BRACKET TO SEAT THREADED STUD IN SLOT. BE SURE THE NUT IS ABOVE THE BRACKET

AS INSTALLED ON VEHICLE



2. Cut the Front Pipe for the following models: Regular Cab 6.5' box = 19", Super Cab 5.5' box = 11". All other models DO NOT require the front pipe to be cut. See diagram below for cut lines. Install the Flange onto the Front Pipe. Install the Front Pipe to the existing flange using the fasteners provided. Note: The Extension Pipe is only required on the Super Crew 6.5' box.



- 3. For Super Crew 6.5' box: Slide a 3" Clamp over the Front Pipe and install the Extension Pipe onto the Front Pipe.
- 4. Install the **Hang Tight™ Hanger** onto the **Extension Pipe** (or **Front Pipe** if the **Extension Pipe** is not required) and place the hanger into the existing factory rubber insulator.
- 5. Slide a 3" Clamp onto the Muffler inlet side, then slide onto the Extension Pipe or Front Pipe as required.
- 6. Loosely install the **Over Axle Pipe** connecting it to the **Muffler** outlet using a **3" Clamp**. Install the hanger into the factory rubber insulator located above the **Over Axle Pipe**.
- 7. Attach the expanded end of the **Tail Pipe** to the **Over Axle Pipe** using a **3**" **Clamp**. Slide the **Tail Pipe** hanger into the factory rubber insulator.
- 8. Align the exhaust as required. Tighten all hardware and clamps, starting at the front and working rearward to secure the system. Check along the full length of the exhaust system to ensure there is adequate clearance for fuel lines, vent lines, brake lines, frame, bodywork, suspension, and any wiring, etc. If there is any interference detected, relocate, or adjust to provide adequate clearance. Ensure all clamp connections are secure and components are unable to rotate or slide. Band clamps require approximately 45 lb-ft (60 N-m) of torque. Verify clearances, system security and band clamp torque after 30-60 miles (50-100 km) of driving.

Congratulations! You are ready to begin enjoying the improved performance and driving experience of your MBRP Performance Exhaust system. We hope you enjoy your purchase.